

Customer No.: 31561  
Application No: 10/709,719  
Docket No.: 13114-US-PA

**To the claims:**

Please amend the claims according to the following listing of claims and substitute it for all prior versions and listings of claims in the application.

Claims 1-33 (cancelled)

34. (Currently amended) A DRAM process, comprising:

forming a deep trench capacitor in a semiconductor substrate;

forming a buried strap in a lower portion of the pillar coupling with the deep trench capacitor in the substrate;

defining an active area over the substrate to form a semiconductor pillar beside the deep trench capacitor and to form an isolation area;

forming a gate dielectric layer on the pillar;

forming a word line including a multi-gate over the substrate, wherein the multi-gate is ~~at least~~ formed as a treble gate on three sidewalls of the pillar and is separated from the pillar by the gate dielectric layer;

forming a source/drain region in a top portion of the pillar apart from the buried strap;  
and

forming a bit line electrically connecting with the source/drain region, wherein the pillar, the buried strap, the gate dielectric layer, the multi-gate and the source/drain region together constitute a transistor.

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35. (original) The DRAM process of claim 34, wherein the buried strap is formed through out-diffusion of dopants from a contact portion of an inner electrode of the deep trench capacitor.

36. (original) The DRAM process of claim 34, wherein the active area overlaps with the deep trench capacitor.

Claim 37 (cancelled).

38. (currently amended) The DRAM process of claim ~~37~~34, wherein forming the gate dielectric layer and the word line including the treble gate comprises:

filling the isolation area with an insulating material;

patterning the insulating material to expose a first sidewall of the pillar above a predetermined level and a portion of a second sidewall and a portion of a third sidewall of the pillar above the predetermined level, wherein the first sidewall faces the deep trench capacitor and the second and third sidewalls are adjacent to the first sidewall;

forming a gate dielectric layer on the pillar;

forming a conductive layer over the substrate; and

patterning the conductive layer to form a word line including a treble gate, wherein the treble gate is formed on the first to third sidewalls and the top of the pillar.

39. (original) The DRAM process of claim 38, wherein the step of forming the source/drain region in the top portion of the pillar comprises:

performing an ion implantation process using the word line as a mask.

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40. (original) The DRAM process of claim 38, wherein the conductive layer comprises a doped polysilicon layer and a metal silicide layer on the doped polysilicon layer.

41. (original) The DRAM process of claim 38, further comprising:

forming a capping layer on the conductive layer before the conductive layer is patterned, while the capping layer and the conductive layer are patterned successively to form a stacked word line structure; and

forming a spacer on sidewalls of the stacked word line structure.

42. (original) The DRAM process of claim 41, further comprising a step of forming a self-aligned contact (SAC) on the source/drain region before the bit line is formed for electrically connecting the source/drain region and the bit line.

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43. (currently amended) The DRAM process of claim ~~37~~34, wherein forming the gate dielectric layer and the word line including the treble gate comprises:

filling the isolation area with an insulating material;

patterning the insulating material to form a trench in which the word line will be formed, the trench exposing a first sidewall of the pillar above a predetermined level and a portion of a second sidewall and a portion of a third sidewall of the pillar above the predetermined level, wherein the first sidewall faces the deep trench capacitor and the second and third sidewalls are adjacent to the first sidewall;

forming a gate dielectric layer on the pillar; and

forming the word line in the trench.

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44. (original) The DRAM process of claim 43, wherein the word line does not fill up the trench, so that a top surface of the word line is lower than a top surface of the pillar.

45. (original) The DRAM process of claim 44, wherein the step of forming the bit line comprises:

forming an insulating layer in the trench covering the word line;  
forming a conductive layer over the substrate; and  
patterning the conductive layer into a bit line directly contacting with the source/drain region.

46. (currently amended) ~~The A~~ DRAM process of claim 34, comprising:

forming a deep trench capacitor in a semiconductor substrate;

forming a buried strap in a lower portion of the pillar coupling with the deep trench capacitor in the substrate;

defining an active area over the substrate to form a semiconductor pillar beside the deep trench capacitor and to form an isolation area;

forming a gate dielectric layer on the pillar;

forming a word line including a multi-gate over the substrate, wherein the multi-gate is formed as a surrounding gate that surrounds at least three sidewalls of the pillar and is separated from the pillar by the gate dielectric layer;

forming a source/drain region in a top portion of the pillar apart from the buried strap;  
and

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forming a bit line electrically connecting with the source/drain region, wherein  
the pillar, the buried strap, the gate dielectric layer, the multi-gate and the source/drain  
region together constitute a transistor.

47. (original) The DRAM process of claim 46, wherein the active area mostly overlaps with the deep trench capacitor so that the pillar is formed with a sufficiently small thickness capable of inducing full depletion therein in use of the DRAM.

48. (original) The DRAM process of claim 46, wherein forming the gate dielectric layer and the word line including the surrounding gate comprises:

filling the isolation area with an insulating material;  
patterning the insulating material to form a trench in which the word line will be formed,  
the trench exposing all sidewalls of the pillar above a predetermined level;

forming a gate dielectric layer on the pillar; and

forming the word line in the trench.

49. (original) The DRAM process of claim 48, wherein the word line does not fill up the trench, so that a top surface of the word line is lower than a top surface of the pillar.

50. (original) The DRAM process of claim 49, wherein the step of forming the bit line comprises:

forming an insulating layer in the trench covering the word line;

forming a conductive layer on the substrate; and

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patterning the conductive layer into a bit line directly contacting with the source/drain region.

51. (original) The DRAM process of claim 59, wherein the step of forming the bit line comprises:

forming an insulating layer in the trench covering the word line; and

forming a patterned conductive layer as a bit line directly contacting with the source/drain region.